

Cartidge Bearing Threaded Headset

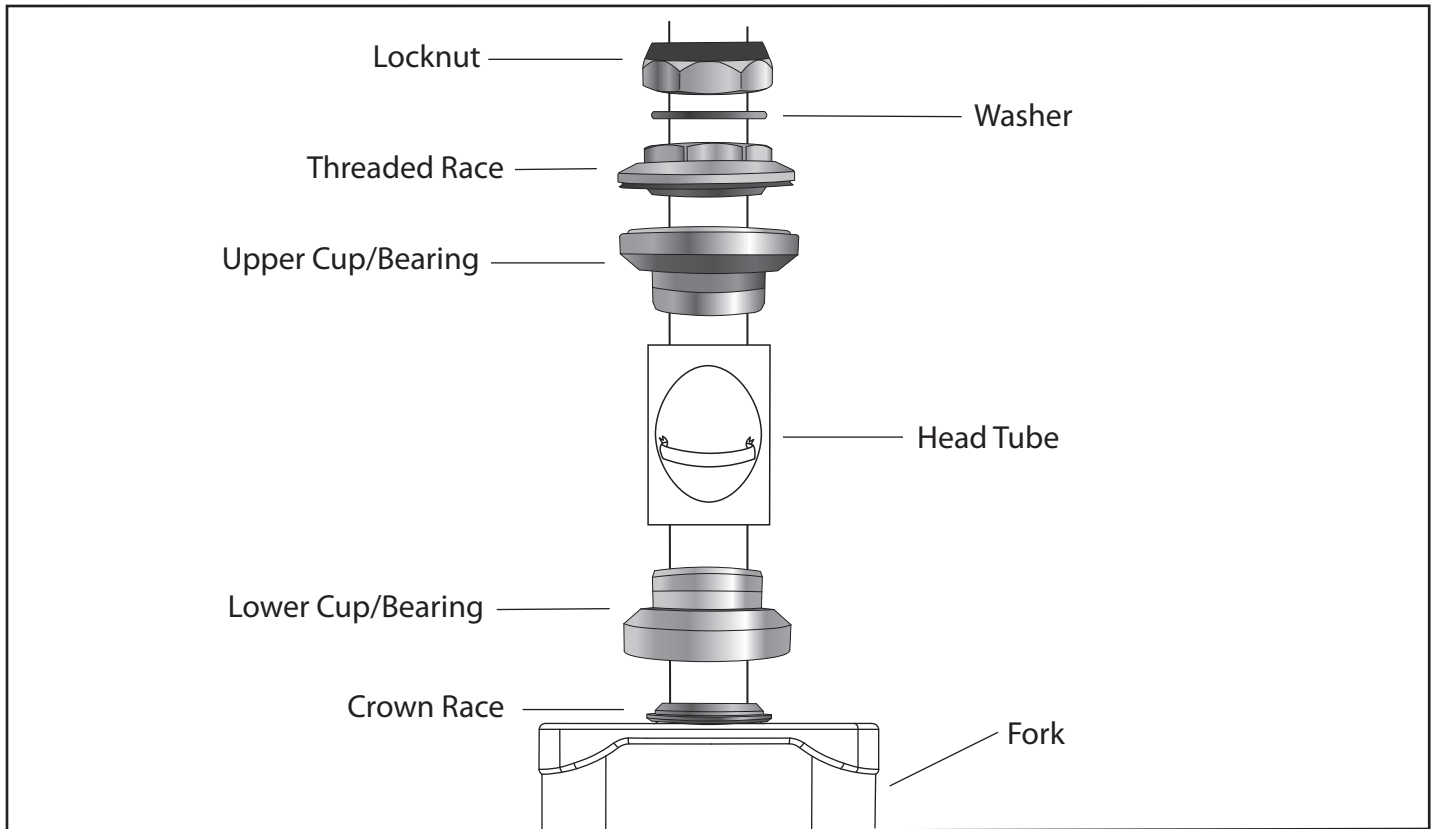
Instruction Manual

HS013

Please read all instructions before installing your new headset.

Warning

Failure to install headsets properly may result in damage to your bicycle, serious injury, and/or death.



Installation

1. Install crown race to fork using an appropriate press. Fitment should be flush and evenly seated.
2. Install upper and lower cups to the head tube using a headset press. It is recommended to remove the upper bearing before using a press to avoid damage.
3. Insert fitted steerer tube through the head tube.
4. Install threaded race over the steerer tube and tighten until contact with bearing. The fit should be as loose as possible without any play in the system. Do not over tighten.
5. Install washer and locknut, tighten locknut to approximately 24Nm.
6. Install stem and handlebar. Check for smooth operation without play.
Repeat steps 5 and 6 if play exists.
7. If play is detected after adjusting the threaded race, check if all bearing, cups, and races are flush with their respective surfaces. If steering is difficult, loosen the thread race a quarter-turn and recheck.