

Prüfbericht-Nr.:	50249040 001		Auftrags-Nr.:	114085558	Seite 1 von
Test Report No.:			Order No.:		Page 1 of
Kunden-Referenz-Nr.: Client Reference No.:	N/A		Auftragsdatum: Order date:	2018-11-12	
Auftraggeber: Client:	MPS Energy In 7F-5, 369, Fuxi		aipei 105 Taiwan		
Prüfgegenstand: Test item:	Rechargeable I	_ithium-ion E	Battery Pack		
Bezeichnung / Typ-Nr.:	MBP-BR36S6N	102.L10, MB	P-BR36S6M02.L6,	MBP-BR36S6M0)3.L10,
Identification / Type No.:	MBP-BR36S6N	103.L6, MBF	P-BR36S5M02.L10,	MBP-BR36S5M0	02.L6,
	MBP-BR36S5N	103.L10, MB	P-BR36S5M03.L6		
Auftrags-Inhalt: Order content:	Service of test	report			
Prüfgrundlage: Test specification:		sts and Crite	dations on the Tran eria, Sixth revised e		
Wareneingangsdatum: Date of receipt:	2019-07-01				
Prüfmuster-Nr.:	A000893557-0	01 to 016			
Test sample No.:	A000901001-0	01 to 016			
Prüfzeitraum: Testing period:	2019-07-01 - 20	019-08-29	See appendix to	this report for pho	oto documentation
Ort der Prüfung: Place of testing:	See following p	ages			
Prüflaboratorium: Testing laboratory:	Taichung Testii Laboratories	ng			
Prüfergebnis*: Test result*:	Pass				
geprüft von / tested by:			kontrolliert vor	n I reviewed by:	
	9/5/	2019			9/6/2019
<u> ></u>	XO	<u> </u>		X	ullis
	roject Engineer igned by: Dennis H. P. Chiu			Reviewer Signed by: Paul L.M.L	in
Datum Name / Stel	lung Unterschi	rift	Datum	Name / Stellung	Unterschrift
Date Name / Posi	ition Signature		Date	Name / Position	Signature
Sonstiges / Other:					
Zustand des Prüfgeger Condition of the test item		ieferung:	Prüfmuster vollsta Test item comple		
Legende: 1 = sehr gut	•	= befriedigend	icht o a Drüfarundlaga(n)	4 = ausreichend	5 = mangelhaft
P(ass) = entspricht o. Legend: 1 = very good	2 = good 3	= satisfactory	0 0 0 0 7	N/A = nicht anwendbar 4 = sufficient N/A = not applicable	N/T = nicht getestet 5 = poor N/T = not tested

Test item description Rechargeable Lithium-ion Battery Pack

Trade Mark MPS

Manufacturer...... Same as applicant.

Model/Type reference See page 1

Ratings See General product information

List of Attachments (including a total number of pages in each attachment):

- Photo Documentation

Total number of pages in each attachment is indicated in each individual attachment.

Summary of testing: Tests performed (name of test and test clause): Testing location: • The test samples were pre-production samples All tests as described in Test Case and Measurement Sections were performed at the without serial number laboratory described as below: • Per the client's request to perform battery testing as described below: TÜV Rheinland Taiwan Ltd., Taichung Branch ■ 38.3.4.1 Test T.1: Altitude simulation No. 9, Ln. 36, Sec. 3, Minsheng Road, Daya District, Taichung City 428, Taiwan Chinese Taipei ■ 38.3.4.2 Test T.2: Thermal Test **☒** 38.3.4.3 Test T.3: Vibration ☑ 38.3.4.4 Test T.4: Shock ■ 38.3.4.5 Test T.5: External short circuit ☐ 38.3.4.6 Test T-6: Impact / crush **☒** 38.3.4.7 Test T-7: Overcharge ☐ 38.3.4.8 Test T-8: Forced discharge

Test item particulars:	$oximes$ Lithium ion \oorname Lithium polymer \oorname Lithium metal
	☐ Large cell ☐ Small cell
	☐ Large battery ☒ Small battery
	☐ Single cell battery ☒ Multi-cell battery
	☐ Battery assembly
Weight of cell or battery	
Lithium equivalent content	$\boxtimes \le 500 \text{ g}$ \square more than 500 g
Nominal energy:	$\boxtimes \le 6200 \text{Wh} \Box \text{ more than } 6200 \text{Wh}$
Number of series connected cells	See General product information for details
EODV:	See General product information for details
Possible test case verdicts:	
- test case does not apply to the test object:	N/A
- test object does meet the requirement:	P (Pass)
- test object does not meet the requirement:	F (Fail)
Testing:	
Date of receipt of test item:	See cover page
Date (s) of performance of tests:	See cover page
- 440 (0) 01 portor and 01 to 100 to	- Coc core, page
General remarks:	
General remarks: The test results presented in this report relate only to the This report shall not be reproduced, except in full, without the control of t	e object tested.
General remarks: The test results presented in this report relate only to th This report shall not be reproduced, except in full, without laboratory.	e object tested. out the written approval of the Issuing testing
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General remarks: The test results presented in this report relate only to th This report shall not be reproduced, except in full, without laboratory. "(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to the	e object tested. but the written approval of the Issuing testing pended to the report. le report.
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General remarks: The test results presented in this report relate only to the This report shall not be reproduced, except in full, without laboratory. "(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to the Throughout this report a point is used as the decire Where statement of conformity is provided in this test redescribed in IEC GUIDE 115 has been taken to address Abbreviations used in the report: ND: No disassembly NE: No explosion	e object tested. but the written approval of the Issuing testing pended to the report. be report. mal separator. eport, if not otherwise indicated, "accuracy method" is uncertainty of measurement. NT: No excessive temperature rise, the external case temperature of the test cell or battery

General product information:

• The equipment under test (EUT) is a rechargeable Li-ion battery pack which is constructed with 10 series, 4 or 5 parallel cells and has over charge, over discharge and temperature protection.

Product specification:

Madal Dadawatian	MDD							
Model Designation	MBP- BR36S6M	MBP- BR36S5M	MBP- BR36S6M	MBP- BR36S5M	MBP- BR36S6M	MBP- BR36S5M	MBP- BR36S6M	MBP- BR36S5M
	02.L10	02.L10	02.L6	02.L6	03.L10	03.L10	03.L6	03.L6
	(MJ1)	(MJ1)	(M29)	(M29)	(MJ1)	(MJ1)	(M29)	(M29)
BMS	BS6 (w/	BS5 (w/o						
BIVIO	Bluetooth)							
Cell arrangement	•	S5P		S5P		64P	<u> </u>	64P
Rated capacity(Ah)	17	' .5	14	.25	1	4	11	1.4
Standard charge current (A)	2	.0	2	.0	2	.0	2	.0
Maximum charge current (A)	5	.0	5	.0	5	.0	5	.0
Standard discharge current (A)	1	5	1	5	15		15	
Maximum discharge current (A)	-	-	-	-	-	-		-
Nominal voltage(V)	3	6	3	6	3	6	3	6
Max. Charge voltage(V)	4	2	4	2	4	2	4	2
Final discharge voltage(V)	30		30		30		30	
Charging temperature upper limit	45	°C	45	°C	45	°C	45	°C
Charging temperature lower limit	0.	°C	0.	°C	0.	°C	04	°C

Model Differences

- The all additional models, which is similar to model Models MBP-BR36S6M02.L10 and MBP-BR36S6M02.L6 except for type designation, rating and Cell arrangement and BMS PCB for remove related parts for Bluetooth only for BS5 (w/o Bluetooth).
- All tests were conducted on Models MBP-BR36S6M02.L10 and MBP-BR36S6M02.L6 was considered to be representative of other Models, since a change in nominal energy (in Wh) of not more than 20 %.
- See following table for model details.

Model Name	Cell	Rating	BMS	Cell	Bluetooth
	arrangement				
MBP-BR36S6M02.L10	10S5P	36Vdc, 17.5Ah, 630Wh	BS6	LG MJ1	0
MBP-BR36S6M02.L6	10S5P	36Vdc, 14.25Ah,	BS6	LG M29	0

		513Wh			
MBP-BR36S6M03.L10	10S4P	36Vdc,	BS6	LG MJ1	0
		14Ah,			
		504Wh			
MBP-BR36S6M03.L6	10S4P	36Vdc,	BS6	LG M29	0
		11.4Ah,			
		410Wh			
MBP-BR36S5M02.L10	10S5P	36Vdc,	BS5	LG MJ1	Х
		17.5Ah,			
		630Wh			
MBP-BR36S5M02.L6	10S5P	36Vdc,	BS5	LG M29	Χ
		14.25Ah,			
		513Wh			
MBP-BR36S5M03.L10	10S4P	36Vdc,	BS5	LG MJ1	Х
		14Ah,			
		504Wh			
MBP-BR36S5M03.L6	10S4P	36Vdc,	BS5	LG M29	Х
		11.4Ah,			
		410Wh			

Engineering Conditions:

• The component cell below used within this product was tested and found in compliance with the the standard of **earlier version**. The suitability of use has been evaluated in this report. No further testing is necessary according to client's request, the component information as described below:

Object/part no.	Manufacture r/ trademark	Type/model	Technical data	Standard	Remark
Rechargeable Li- ion Cell (For models MBP- BR36S6M02.L10, MBP- BR36S5M02.L10, MBP- BR36S6M03.L10, MBP- BR36S5M03.L10)	LG CHEM, LTD	INR18650MJ1	3.635Vdc, Rated Capacity: 3500mAh	UN Manual of Test and Criteria Part III, sub-section 38.3 ST/SG/AC.10/ 11/Rev.5/Amd.2	Test report issued by LG Chem, Ltd., Document no.: QAE-EF02- 150313- CY18650MJ1
Rechargeable Liion Cell (For models MBP-BR36S6M02.L6, MBP-BR36S5M02.L6, MBP-BR36S6M03.L6, MBP-BR36S6M03.L6, MBP-BR36S5M03.L6)	LG CHEM, LTD	INR18650M29	3.67Vdc, Rated Capacity: 2750mAh	UN Manual of Test and Criteria Part III, sub-section 38.3 ST/SG/AC.10/ 11/Rev.6	Test report issued by LG Chem, Ltd., Document no.: QDI-170818-C- INR18650M29

UN Recommendations on the Transport of Dangerous Goods, Part III – Section 38.3					
Clause	Requirement + Test	Result - Remark	Verdict		

38.3.3	TEST METHODS AND REQUIREMENTS		Р
	Pre-discharge and pre-cycling	See supplementary information in following appended tables for details.	Р
38.3.4	Procedure		Р
38.3.4.1	Test T-1: Altitude		Р
	Cells or batteries are stored at a pressure of 11.6 kPa or less for at least 6 h at ambient temperature (20 \pm 5 °C).	Test according to the requirement.	Р
	Results: no mass loss, no leakage, no venting, no disassembly, no rupture and no fire during this test. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	See appended Table T.1 NL, NV, ND, NR, NF, NC.	Р
38.3.4.2	Test T-2: Thermal cycling		Р
	Cells or batteries previously subjected to altitude test.		Р
	Cells or batteries are stored for at least 6 h at a test temperature of $72 \pm 2C^{\circ}$, followed by storage for at least 6 h at a test temperature of - $40 \pm 2C^{\circ}$. Maximum time for transfer is 30 minutes. This procedure is executed 10 times.		Р
	For large cells or batteries the duration of exposure to the test temperatures is at least 12 h instead of 6 h.		N/A
	Storage for at least 24 h at ambient temperature (20 \pm 5 °C).	Test according to the requirement.	Р
	Results: no mass loss, no leakage, no venting, no disassembly, no rupture and no fire during this test. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	See appended Table T.2 NL, NV, ND, NR, NF, NC.	Р
38.3.4.3	Test T-3: Vibration		Р
	Cells or batteries previously subjected to thermal cycling test	Test according to the requirement.	Р
	Cells or batteries are subjected to sinusoidal waveform of vibration with a logarithmic sweep between 7 Hz and 200 Hz and back to 7 Hz traversed in 15 minutes.	Test according to the requirement.	Р
	Cycle is repeated 12 times for a total of 3 h for each of three mutually perpendicular mounting positions. One of the directions is perpendicular to the terminal face.	Test according to the requirement.	Р

U	UN Recommendations on the Transport of Dangerous Goods, Part III – Section 38.3						
Clause	Requirement + Test	Result - Remark	Verdict				
	Results: no mass loss, no leakage, no venting, no disassembly, no rupture and no fire during this test. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	See appended Table T.3 NL, NV, ND, NR, NF, NC.	Р				
38.3.4.4	Test T-4: Shock		Р				
	Cells or batteries previously subjected to vibration test.	Test according to the requirement.	Р				
	Each cell or battery is subjected to three shocks in each direction of three mutually perpendicular mounting positions of the cell or battery for a total of 18 shocks. For each shock, the parameters are according to the specified table.	Test according to the requirement.	Р				
	Results: no mass loss, no leakage, no venting, no disassembly, no rupture and no fire during this test. The open circuit voltage of each test cell or battery after testing is not less than 90% of its voltage immediately prior to this procedure.	See appended Table T.4 NL, NV, ND, NR, NF, NC.	Р				
38.3.4.5	Test T-5: External short-circuit		Р				
	Cells or batteries previously subjected to shock test.	Test according to the requirement.	Р				
	Each cell or battery is stabilized at an external case temperature of 57 \pm 4 °C. This period of time depends on the size and design	Test according to the requirement.	Р				
	of the cell or battery and is assessed and documented.						
	If this assessment is not feasible, the exposure time shall be at least 6 hours for small cells and small batteries, and 12 hours for large cells and large batteries.						
	Then the cell or battery at 57 \pm 4 °C is subjected to a short-circuit condition with a total external resistance of less than 0.1 ohm.	Test according to the requirement.	Р				
	Short-circuit condition is continued for at least 1 h after the cell or battery external case temperature has returned to 57 \pm 4°C.						
	The temperature of large multi-cell batteries decreased by half of the maximum temperature increase.		N/A				
	The short circuit and cooling down phases is conducted at least at ambient temperature.		Р				
	The test sample is observed for a further 6 h.	Test according to the requirement.	Р				
	Results: The external temperature dose not exceed 170 °C, no rupture, no disassembly and no fire during this test and within the 6 h of observation.	See appended Table T.5 NT, ND, NR, NF.	Р				
38.3.4.6	Test T-6: Impact / crush		N/A				

	JN Recommendations on the Transport of Dangerou		
Clause	Requirement + Test	Result - Remark	Verdict
	The test is conducted using test cells or component cells that have not been previously subjected to other transport tests.	Evaluated in the separate test report of the cell. See General product information - Engineering Conditions for details.	N/A
	Each test cell or component cell shall be subjected to one impact / crush only.		N/A
	Cylindrical cells not less than 18.0 mm in diameter is tested with impact test procedure. NOTE: Diameter here refers to the design parameter (for example the diameter of 18 650 cells is 18.0 mm).		N/A
	Test cell or component cell is placed on a flat smooth surface. A stainless steel bar with a diameter of 15.8 mm \pm 0.1 mm and a length of at least 60 mm or of the longest dimension of the cell, whichever is greater, is placed across the centre of the test sample. A mass of 9.1 kg \pm 0.1 kg is dropped from a height of 61 cm \pm 2.5 cm at the intersection of the bar and the test sample using a vertical sliding track or channel. The vertical track is oriented 90 degrees from the horizontal supporting surface.		N/A
	The test sample is impacted with its longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the steel bar lying across the centre of the test sample.		N/A
	Prismatic, pouch, coin/button cells and cylindrical cells less than 18.0 mm in diameter is tested with crush test procedure. NOTE: Diameter here refers to the design parameter (for example the diameter of 18 650 cells is 18.0 mm).		N/A
	A cell or component cell is crushed between two flat surfaces. The crushing is to be gradual with a speed of approximately 1,5 cm/s at the first point of contact.		N/A
	A prismatic or pouch cell shall be crushed by applying the force to the widest side. A button/coin cell shall be crushed by applying the force on its flat surfaces. For cylindrical cells, the crush force shall be applied perpendicular to the longitudinal axis.		N/A

U	UN Recommendations on the Transport of Dangerous Goods, Part III – Section 38.3					
Clause	Requirement + Test	Result - Remark	Verdict			
	The crushing is to be continued until one of the three conditions below is reached: - the applied force reaches 13 kN ± 0.78 kN; - the voltage of the cell drops by at least 100 mV; - the cell is deformed by 50 % or more of its original thickness. As soon as one of the above conditions has been		N/A			
	obtained, the pressure shall be released.		N 1/A			
	The test sample is observed for a further 6 h.		N/A			
	Results: The external temperature dose not exceed 170 °C, no disassembly and no fire during this test and within the 6 h of observation.		N/A			
38.3.4.7	Test T-7: Overcharge		Р			
	The charge current of the rechargeable battery or the single cell rechargeable battery is twice the manufacturer's recommended maximum continuous charge current.	Test according to the requirement.	Р			
	The manufacturer's recommended charge voltage is not more than 18 V, the minimum voltage of the test is the lesser of two times the maximum charge voltage of the battery or 22 V.		N/A			
	The manufacturer's recommended charge voltage is more than 18 V. The voltage of the test is not less than 1.2 times the maximum charge voltage.		Р			
	The test is conducted at ambient temperature. The charging condition is maintained for at least 24 h.		Р			
	The test sample is observed for a further 7 days.		Р			
	Results: no disassembly and no fire during this test and within the 7 days of observation.	See appended Table T.7 ND, NF.	Р			
38.3.4.8	Test T-8: Forced discharge		N/A			
	Each cell is forced discharged at ambient temperature by connecting it in series with a 12 V direct current power supply at an initial current equal to the maximum continuous discharge current specified by the manufacturer. Time interval for discharging equals to rated capacity divided by the initial test current.	Evaluated in the separate test report of the cell. See General product information - Engineering Conditions for details.	N/A			
	The test sample is observed for a further 7 days.		N/A			
	Results: no disassembly and no fire during this test, nor within the 7 days of observation.		N/A			

UN Recommendations on the Transport of Dangerous Goods, Part III – Section 38.3					
Clause	Requirement + Test	Result - Remark	Verdict		

T.1	TABLE: A	ltitude						Р
Sample No.	Precondition	Open circuit voltage before test (V)	Mass before test (g)	Open circuit voltage after test (V)	Mass after test (g)	Mass loss (%)	Mass loss limit (%)	Results
MBP-BR36S6M02.L10								
1	Α	42.0	3404	42.0	3404	0	0.1	Р
2	Α	42.0	3406	42.0	3404	0	0.1	Р
3	Α	42.0	3398	42.0	3404	0	0.1	Р
4	Α	42.0	3408	42.0	3404	0	0.1	Р
5	В	42.0	3400	42.0	3404	0	0.1	Р
6	В	42.0	3412	42.0	3404	0	0.1	Р
7	В	42.0	3404	42.0	3404	0	0.1	Р
8	В	42.0	3404	42.0	3404	0	0.1	Р
			MBP-BI	R36S6M02.L6				
1	Α	42.0	3172	41.9	3172	0	0.1	Р
2	Α	42.0	3172	41.9	3172	0	0.1	Р
3	Α	42.0	3172	41.9	3172	0	0.1	Р
4	Α	42.0	3170	41.9	3170	0	0.1	Р
5	В	42.0	3170	41.9	3170	0	0.1	Р
6	В	42.0	3184	41.9	3184	0	0.1	Р
7	В	42.0	3174	41.9	3174	0	0.1	Р
8	В	42.0	3174	41.9	3174	0	0.1	Р

1. Precondition:

A = test sample at first cycle, in fully charged states.

B = test sample after 25 cycles, in fully charged states

T.2	TABLE: T	TABLE: Thermal cycling							
Sample No.	Precondition	Open circuit voltage before test (V)	voltagebefore testvoltage afterafter test(%)loss limbefore test(g)test (V)(g)(%)				loss limit	Results	
			MBP-BF	R36S6M02.L10)				
1	Α	42.0	3404	41.1	3404	0	0.1	Р	
2	Α	42.0	3406	41.1	3404	0	0.1	Р	

Į	JN Recomme	endations on t	the Transpo	rt of Dangero	us Goods,	Part III – Se	ection 38.	3
Clause	Requireme	ent + Test			Result - R	emark		Verdict
3	A	42.0	3398	41.2	3404	0	0.1	Р
4	А	42.0	3408	41.1	3404	0	0.1	Р
5	В	42.0	3400	41.1	3404	0	0.1	Р
6	В	42.0	3412	41.1	3404	0	0.1	Р
7	В	42.0	3404	41.2	3404	0	0.1	Р
8	В	42.0	3404	41.1	3404	0	0.1	Р
			MBP-B	R36S6M02.L6				
1	Α	41.9	3172	41.2	3172	0	0.1	Р
2	Α	41.9	3172	41.1	3172	0	0.1	Р
3	Α	41.9	3172	41.2	3172	0	0.1	Р
4	Α	41.9	3170	41.1	3170	0	0.1	Р
5	В	41.9	3170	41.1	3170	0	0.1	Р
6	В	41.9	3184	41.1	3184	0	0.1	Р
7	В	41.9	3174	41.1	3174	0	0.1	Р
8	В	41.9	3174	41.1	3174	0	0.1	Р

- 1. Precondition:
 - A = test sample at first cycle, in fully charged states.
 - B = test sample after 25 cycles, in fully charged states

T.3	TABLE: V	ibration						Р
Sample No.	Precondition	Open circuit voltage before test (V)	Mass before test (g)	Open circuit voltage after test (V)	Mass after test (g)	Mass loss (%)	Mass loss limit (%)	Results
			MBP-BF	R36S6M02.L10)			
1	Α	41.1	3404	41.0	3404	0	0.1	Р
2	Α	41.1	3404	41.0	3404	0	0.1	Р
3	Α	41.2	3404	41.1	3404	0	0.1	Р
4	Α	41.1	3404	41.1	3404	0	0.1	Р
5	В	41.1	3404	41.1	3404	0	0.1	Р
6	В	41.1	3404	41.0	3404	0	0.1	Р
7	В	41.2	3404	41.1	3404	0	0.1	Р
8	В	41.1	3404	41.0	3404	0	0.1	Р
			MBP-BI	R36S6M02.L6				

	UN Recommendations on the Transport of Dangerous Goods, Part III – Section 38.3										
Clause	Requireme	ent + Test			Result - R	emark		Verdict			
_								_			
1	Α	41.2	3172	41.0	3172	0	0.1	Р			
2	Α	41.1	3172	41.0	3172	0	0.1	Р			
3	Α	41.2	3172	41.1	3172	0	0.1	Р			
4	А	41.1	3170	41.0	3170	0	0.1	Р			
5	В	41.1	3170	40.9	3170	0	0.1	Р			
6	В	41.1	3184	41.0	3184	0	0.1	Р			
7	В	41.1	3174	40.9	3174	0	0.1	Р			
8	В	41.1	3174	41.0	3174	0	0.1	Р			

1. Precondition:

- A = test sample at first cycle, in fully charged states.
- B = test sample after 25 cycles, in fully charged states
- 2. Test condition:.

	Frequen	cy range	Amplitudes (a: accelerati			of logarithmic eep cycle	Axis	Number of cycles
F	rom	То	s: displaceme	•		200 Hz – 7 Hz)		or cycles
<i>f</i> 1 =	7 Hz	f2	a ₁ = 1 <i>g</i> n				Χ	12
f2		<i>f</i> 3	s = 0.8 mm	s = 0.8 mm		15 min		12
f3		<i>f</i> 4 = 200 Hz	a ₂				Z	12
and	back to f	1 = 7 Hz					Total	36
Key	:							
	Type:		f 2		f 3	a ₂		
\boxtimes	☑ Cell & small battery 18 Hz		50 Hz	8 <i>g</i> n				
	☐ Large battery		18 Hz 2		25 Hz	1 <i>g</i> n		

T.4	TABLE: S	Shock						Р
Sample No.	Precondition	Open circuit voltage before test (V)	Mass before test (g)	Open circuit voltage after test (V)	Mass after test (g)	Mass loss (%)	Mass loss limit (%)	Results
			MBP-BF	R36S6M02.L10				
1	А	41.0	3404	41.0	3404	0	0.1	Р
2	Α	41.0	3404	41.0	3404	0	0.1	Р
3	Α	41.1	3404	41.1	3404	0	0.1	Р
4	А	41.1	3404	41.1	3404	0	0.1	Р
5	В	41.1	3404	41.1	3404	0	0.1	Р
6	В	41.0	3404	41.0	3404	0	0.1	Р
7	В	41.1	3404	41.1	3404	0	0.1	Р

ι	JN Recomme	endations on t	the Transpo	rt of Dangero	us Goods,	Part III – Se	ection 38.	3
Clause	Requireme	ent + Test			Result - R	Verdict		
8	В	41.0	3404	41.0	3404	0	0.1	Р
			MBP-B	R36S6M02.L6				
1	А	41.0	3172	41.0	3172	0	0.1	Р
2	А	41.0	3172	41.0	3172	0	0.1	Р
3	Α	41.1	3172	41.1	3172	0	0.1	Р
4	А	41.0	3170	41.0	3170	0	0.1	Р
5	В	40.9	3170	40.9	3170	0	0.1	Р
6	В	41.0	3184	41.0	3184	0	0.1	Р
7	В	40.9	3174	40.9	3174	0	0.1	Р
8	В	41.0	3174	41.0	3174	0	0.1	Р

- 1. Precondition:
 - A = test sample at first cycle, in fully charged states.
 - B = test sample after 25 cycles, in fully charged states
- 2. Test condition:

	Type		Minimum peak acceleration	Pulse duration
	All cells		150 gn	6 ms
	Large cells		50 gn	11 ms
×	Small	×	150 gn	6 ms
	batteries		gn , result of formula as below:	
			$Acceleration(g_n) = \sqrt{\frac{100850}{mass*}}$	
	Large		50 gn	11 ms
	batteries		gn , result of formula as below:	
			$Acceleration(g_n) = \sqrt{\frac{30000}{mass*}}$	

T.5	TABLE: Exte	rnal short-circuit				Р	
Sample No.	Precondition	Open circuit voltage before test (V)	Open circuit voltage after test (V)	Maximum case temperature (°C)	Total external resistance (m Ω)	Results	
MBP-BR36S6M02.L10							
1	Α	41.0	0	57.5	81.0	Р	
2	Α	41.0	0	57.7	76.8	Р	
3	Α	41.1	0	57.3	81.8	Р	
4	Α	41.1	0	57.6	72.1	Р	

	UN Recommend	ations on the Tra	nsport of Dange	rous Goods, Par	t III – Section 38.3	3
Clause	Requirement	+ Test		Result - Rem	ark	Verdict
		_	_		_	
5	В	41.1	0	56.7	81.0	Р
6	В	41.0	0	56.9	76.0	Р
7	В	41.1	0	56.5	81.8	Р
8	В	41.0	0	56.8	72.1	Р
		N	1BP-BR36S6M02.	L6		
1	Α	41.0	0	57.5	81.0	Р
2	Α	41.0	0	57.6	76.0	Р
3	Α	41.1	0	57.4	81.8	Р
4	Α	41.0	0	57.7	72.1	Р
5	В	40.9	0	56.7	81.0	Р
6	В	41.0	0	56.8	76.0	Р
7	В	40.9	0	56.6	81.8	Р
8	В	41.0	0	56.9	72.1	Р

- 1. Precondition:
 - A = test sample at first cycle, in fully charged states.
 - B = test sample after 25 cycles, in fully charged states
- 2. Prior to short circuit condition, the case temperature of cell is reached to a steady state temperature of 57 °C, and this condition is continued for additional 6 hours.
- 3. The short circuit and cooling down phases were conducted at ambient temperature 57 °C.

T.6a	TABLE: Imp	act		N/A
Sample No.	Precondition	Open circuit voltage before test (V)	Maximum case temperature (°C)	Results
1	Α			
2	Α			
3	Α			
4	Α			
5	Α			
6	В			
7	В			
8	В			
9	В			
10	В			

UN Recommendations on the Transport of Dangerous Goods, Part III – Section 38.3					
Clause	Requirement + Test	Result - Remark	Verdict		

- 1. Shape of cell: Cylindrical (diameter is not less than 18.0 mm)
- 2. Precondition:
 - A = test sample at first cycle, at 50% charged states.
 - B = test sample after 25 cycles, at 50% charged states.

T.6b	T.6b TABLE: Crush				N/A			
Sample No.	Precondition	Open circuit voltage before test (V)	Voltage drop of the cell (mV)	Applied force (kN)	Thickness before test (mm)	Thickness after test (mm)	Maximum case temperature (°C)	Results
1	Α							
2	Α							
3	А							
4	Α							
5	Α							
6	В							
7	В							
8	В							
9	В							
10	В							
Supplementary information: 1. Shape of cell: □ Cylindrical (diameter less than 18.0 mm). □ Prismatic. □ Pouch								

- 1. Shape of cell: \square Cylindrical (diameter less than 18.0 mm), \square Prismatic, \square Pouch
- 2. Precondition:
 - A = test sample at first cycle, at 50% charged states.
 - B = test sample after 25 cycles, at 50% charged states.

T.7	T.7 TABLE: Overcharge					Р
Sample No.	Precondition	tion Open circuit Voltage before test (V) Maximum Charging current (A) Maximum Charging voltage (V)		Total charging time (h)	Results	
MBP-BR36S6M02.L10						
9	Α	42.0	10	50.4	24	Р
10	Α	42.0	10	50.4	24	Р
11	Α	42.0	10	50.4	24	Р
12	Α	42.0	10	50.4	24	Р
13	В	42.0	10	50.4	24	Р
14	В	42.0	10	50.4	24	Р

UN Recommendations on the Transport of Dangerous Goods, Part III – Section 38.3								
Clause	Requirement + Test			Result - Rema	Result - Remark			
						-		
15	В	42.0	10	50.4	24	Р		
16	В	42.0	10	50.4	24	Р		
MBP-BR36S6M02.L6								
9	Α	42.0	10	50.4	24	Р		
10	А	42.0	10	50.4	24	Р		
11	Α	42.0	10	50.4	24	Р		
12	Α	42.0	10	50.4	24	Р		
13	В	42.0	10	50.4	24	Р		
14	В	42.0	10	50.4	24	Р		
15	В	42.0	10	50.4	24	Р		
16	В	42.0	10	50.4	24	Р		

A = test sample at first cycle, in fully charged states.

B = test sample after 25 cycles, in fully charged states

T.8	T.8 TABLE: Forced discharge					
Sample No.	Precondition	Open circuit voltage before test (V)	Measured reverse charging current (mA)	Total time for reversed charging application (min)	Results	
1	А					
2	А					
3	А					
4	А					
5	А					
6	А					
7	А					
8	А					
9	Α					
10	Α					
11	В					
12	В					
13	В					
14	В					
15	В					
16	В					

^{1.} Precondition:

	UN Recommendati	ons on the Transport	of Dangeroเ	ıs Goods, Part III -	- Section 38.3
Clause	Requirement +	est		Result - Remark	Verdict
		_	-		
17	В				
18	В				
19	В				
20	В				
Supplem	nentary information:				
1. Prece	ondition:				
A = te	est sample at first cyc	ele, in fully discharged st	ates.		
B = te	est sample after 25 c	cles, in fully discharged	l states		
2. Test	condition:				
- Tes	t voltage: 12V,				
- Initi	al supply current = m	aximum continuous dis	charge curre	nt = mA	
- Tim	e interval (h) = rated	capacity divided by the	initial test cu	ırrent = h	

Photo Documentation



50249040 001

Report No.:

Page 1 of 11

Product: Rechargeable Lithium-ion Battery Pack

MBP-BR36S6M02.L10, MBP-BR36S6M02.L6, MBP-BR36S6M03.L10, MBP-BR36S6M03.L6, MBP-BR36S5M02.L10, MBP-BR36S5M02.L6, MBP-BR36S5M03.L10, MBP-BR36S5M03.L6 Type Designation:

MBP-BR36S6M02.L10



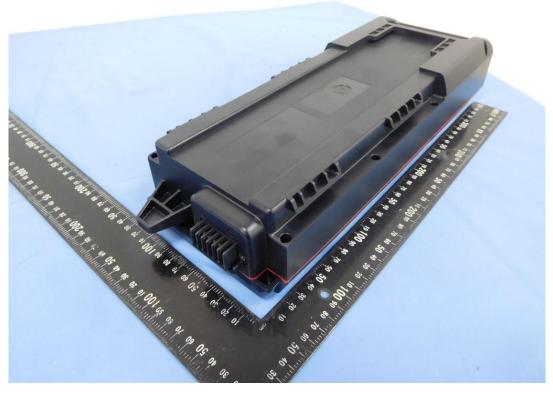


Photo Documentation



50249040 001

Report No.:

Page 2 of 11

<u>Product:</u> Rechargeable Lithium-ion Battery Pack





Photo Documentation



50249040 001

Report No.:

Page 3 of 11

<u>Product:</u> Rechargeable Lithium-ion Battery Pack





Photo Documentation



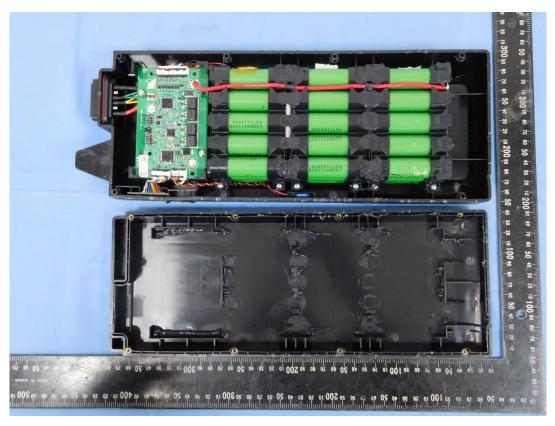
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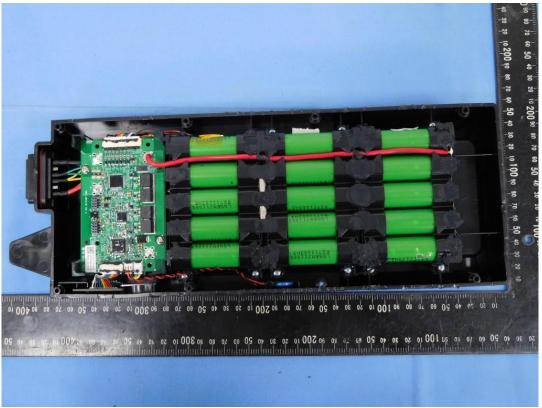
Report No.:

Page 4 of 11

<u>Product:</u> Rechargeable Lithium-ion Battery Pack

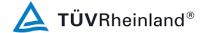
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Product:

Photo Documentation



50249040 001

Report No.:

Page 5 of 11

Rechargeable Lithium-ion Battery Pack

<u>Type Designation:</u> MBP-BR36S6M02.L10, MBP-BR36S6M02.L6, MBP-BR36S6M03.L10, MBP-BR36S6M03.L6, MBP-BR36S5M02.L10, MBP-BR36S5M02.L6, MBP-BR36S5M03.L10, MBP-BR36S5M03.L6



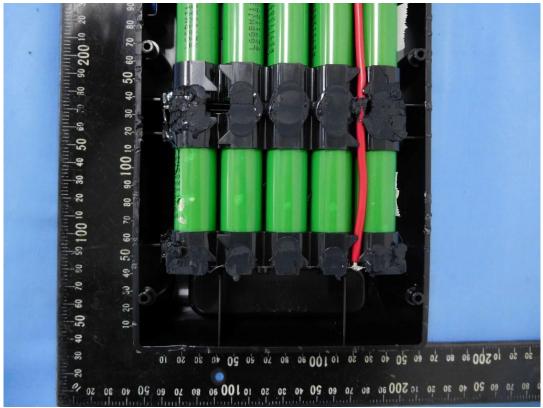


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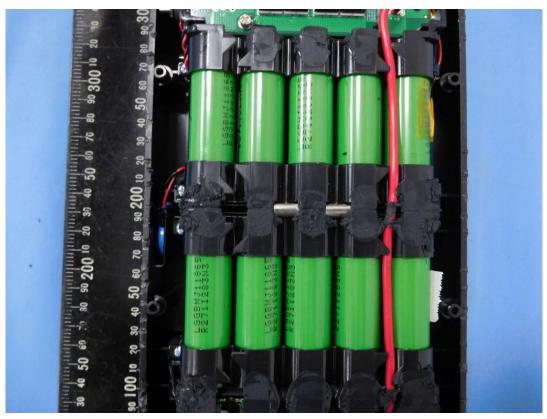


50249040 001

Report No.:

Page 6 of 11

<u>Product:</u> Rechargeable Lithium-ion Battery Pack



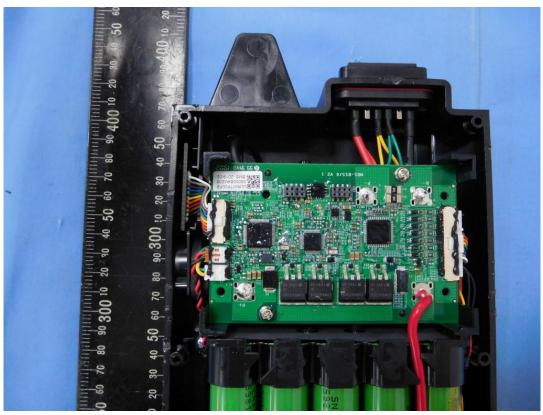


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50249040 001

Report No.:

Page 7 of 11

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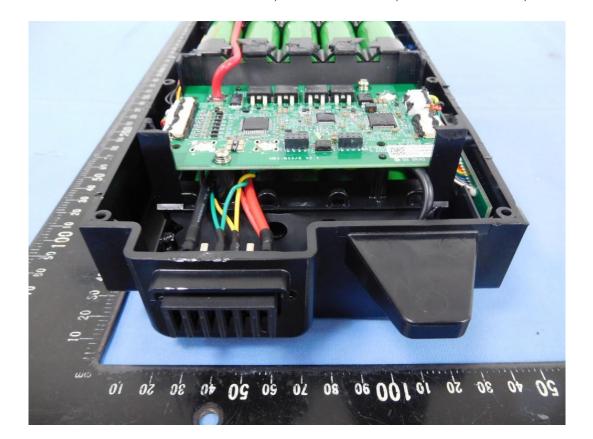


Photo Documentation



50249040 001

Report No.:

Page 8 of 11

Product: Rechargeable Lithium-ion Battery Pack

MBP-BR36S6M02.L10, MBP-BR36S6M02.L6, MBP-BR36S6M03.L10, MBP-BR36S6M03.L6, MBP-BR36S5M02.L10, MBP-BR36S5M02.L6, MBP-BR36S5M03.L10, MBP-BR36S5M03.L6 Type Designation:

MBP-BR36S6M02.L6



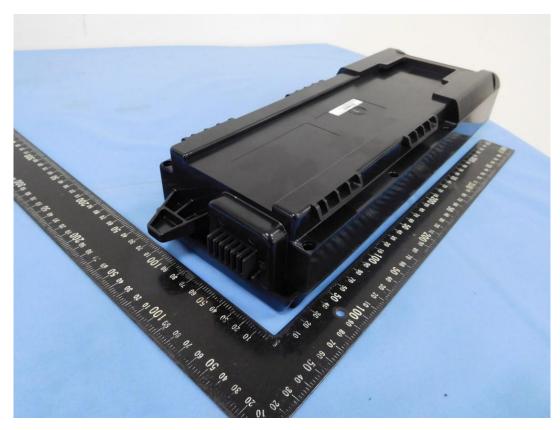


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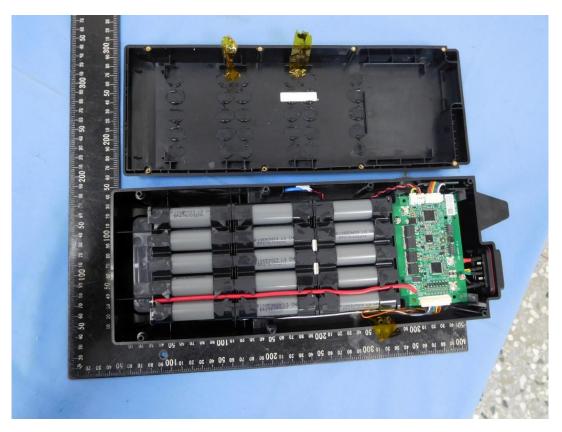


50249040 001

Report No.:

Page 9 of 11

Product: Rechargeable Lithium-ion Battery Pack



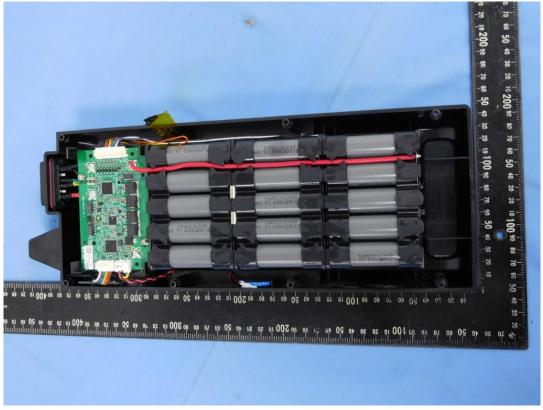
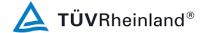


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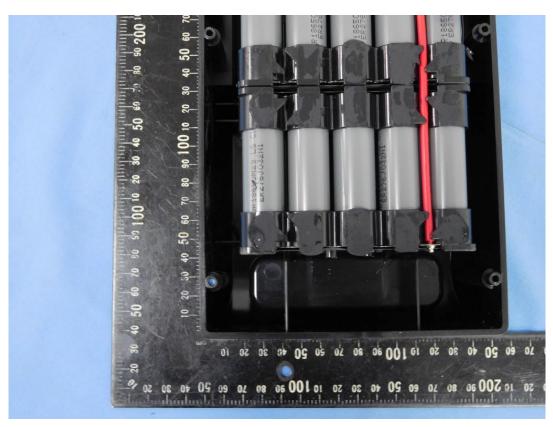


50249040 001

Report No.:

Page 10 of 11

<u>Product:</u> Rechargeable Lithium-ion Battery Pack



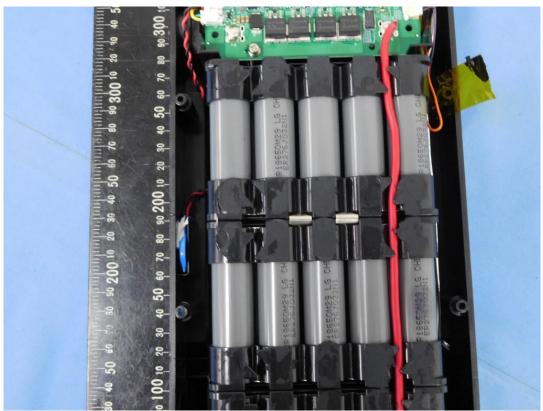


Photo Documentation



50249040 001

Report No.:

Page 11 of 11

Product: Rechargeable Lithium-ion Battery Pack

MBP-BR36S6M02.L10, MBP-BR36S6M02.L6, MBP-BR36S6M03.L10, MBP-BR36S6M03.L6, MBP-BR36S5M02.L10, MBP-BR36S5M02.L6, MBP-BR36S5M03.L10, MBP-BR36S5M03.L6 Type Designation:

